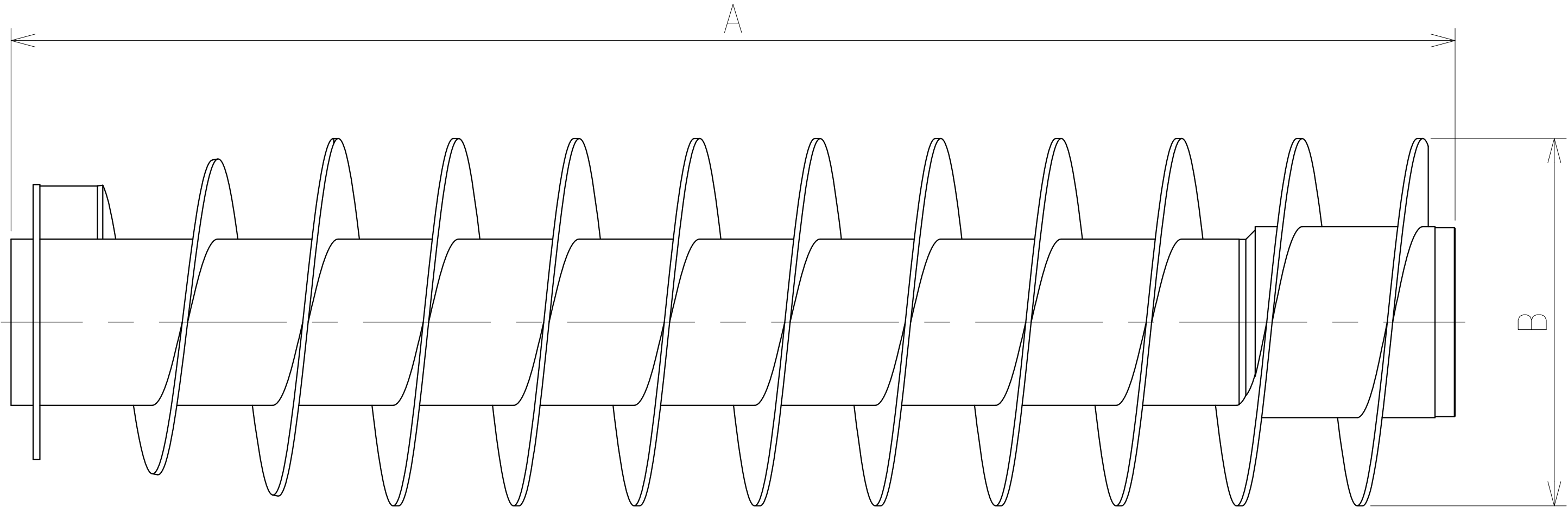


A B C D E F G H I J K L M

General Tol.(Machine)	1 ~ 4	±0.1	4 ~ 16	±0.2	16 ~ 63	±0.3	Class Of Finish	~	—	▽	50 S		
Nominal Dim.(mm)	Tol.	63~250	±0.5	250~1000	±0.8	OVER 1000	±1.2	▽▽	12.5 S	▽▽▽	3.2 S	▽▽▽▽	0.8 S
	Heat Treatment	High Frequency Heat Treatment Hrc 45° ~ 50°						Surface treatment	Hard Cr Plating 15~20um				
									Zn Plating				
									Parkerizing				
									Painting				

A3(420x297)



SIZE	FD1L	FD1LL	FD2L	FD2LL	FD3L	FD3LL	FD4L	FD4LL	FD6L	FD6LL
A	737.5	987.5	1050.5	1400.5	1416	1866	1607	2157	2187	2937
B	ø248	ø248	ø348	ø348	ø448	ø448	ø548	ø548	ø748	ø748

△			
△			
△			
△	제 정	18/05.28	김 건 호
NO	Revison	Date	Designed

Third Angle Projection	Designed	Checked	Approved	MODEL No.	FD-S-SA54	
				Title	Drawing Name	Rev.
					SCREW	
	(주) 화인 FINE Inc.	Scale	1/6	DWG. No.	LIST-LA-A54	0